

Revised: 7/14/03 Laboratory: \_\_\_\_\_ Inspector(s): \_\_\_\_\_ Date: \_\_\_\_\_

S\_\_\_\_F\_\_\_\_N/A\_\_\_\_

Dry Preparation for Particle Size Analysis & Soil Constants  
ASTM D 421-85 (98)

- 4.1. Balance, sensitive to 0.1-g \_\_\_\_\_
- 4.2. Mortar and Rubber-Covered Pestle \_\_\_\_\_
- 4.3. Sieves, No. 4, No. 10, and No. 40, conforming to ASTM E 11 \_\_\_\_\_
- 4.4. Sampler (**optional**), riffle or sample splitter, for quartering \_\_\_\_\_

## Sampling:

- 5.1. Air dry \_\_\_\_\_ ; break-up w/mortar and pestle \_\_\_\_\_ ; representative sample by quartering \_\_\_\_\_ or sampler \_\_\_\_\_
- 5.1.1. Particle-Size Analysis, material passes No. 10 sieve, 115-g (sandy soils) \_\_\_\_\_ ; 65-g (silt/clay soils) \_\_\_\_\_
- 5.1.2. Tests for Soil Constants, material passes No. 40 sieve:
  - Liquid limit, 100-g \_\_\_\_\_
  - Plastic limit, 15-g \_\_\_\_\_
  - Centrifuge moisture equivalent, 10-g \_\_\_\_\_
  - Volumetric shrinkage, 30-g \_\_\_\_\_
  - Check tests, 65-g \_\_\_\_\_

## Procedure:

- 6.1. Record mass of total sample \_\_\_\_\_ ; Separate with No. 10 sieve \_\_\_\_\_
- 6.2. Wash, dry, and weigh (record as mass of coarse material) \_\_\_\_\_ ; Sieve on No.4 sieve, record mass \_\_\_\_\_

Data sheet (for recording masses) \_\_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Particle Size Analysis  
ASTM D 422-63 (98)

## 3.1. Balance

Material < No. 10 sieve, sensitive to 0.01-g \_\_\_  
 Material > No. 10 sieve, sensitive to 0.1% of mass \_\_\_

## 3.2. Stirring apparatus:

Mechanical stirrer \_\_\_  
 Air-jet dispersion \_\_\_

## 3.3. Hydrometer conforming to ASTM E 100-95, ASTM 151H \_\_\_, or ASTM 152H \_\_\_

## 3.4. Graduated cylinder, 1000-mL, 36 ± 2-cm height to 1000-mL mark \_\_\_

## 3.5. Thermometer accurate to 1°F (0.5°C) \_\_\_

## 3.6. Sieves conforming to ASTM E 11-95 (see page S-27) \_\_\_

## 3.7. Water bath or constant-temperature room, ~ 68°F (20°C) \_\_\_

## 3.8. 250-mL beaker \_\_\_

## 3.9. Timing device with second hand \_\_\_

## 4.1. Dispersing agent, sodium hexametaphosphate, 40-g/L solution with water in 4.2 \_\_\_

## 4.2. Distilled or de-mineralized water \_\_\_

## Procedure:

## 5.1. Obtain sample in accordance with ASTM D 421: splitter \_\_\_ quarter \_\_\_

## 5.1.1.

|                     | ASTM (retained on<br>No. 10 sieve) | EM 1110-2-1906 App. V |
|---------------------|------------------------------------|-----------------------|
| Silts/clays         | 65-g ___                           | 50-g ___              |
| Sandy soils         | 115-g ___                          | 50-g ___              |
| 3/8-in. (9.5-mm)    | 500-g ___                          | 150-g ___             |
| 3/4-in. (19.0-mm)   | 1000-g ___                         | 1000-g ___            |
|                     | 1/2 -in.                           | 300-g ___             |
| 1-in. (25.4-mm)     | 2000-g ___                         | 2400-g ___            |
| 1 1/2-in. (38.1-mm) | 3000-g ___                         | 8000-g ___            |
| 2-in. (50.8-mm)     | 4000-g ___                         | 19000-g ___           |
| 3-in. (76.2-mm)     | 5000-g ___                         | 64000-g ___           |

## 6.1. Material retained on No. 10 (2.00-mm):

## 6.2. Shake in nest of sieve \_\_\_; Check time, shake until &lt; 1% passes in 1-min. \_\_\_

## 7.3. Composite correction factors used (2 temperatures) \_\_\_

## 9.1. Material passing No. 10 (2.00-mm) (Hydrometer test):

Sample size: clay and silts: 50-g \_\_\_, sand: 100-g \_\_\_

EM 1110-2-1906 App. V: Fat clay: 30-g \_\_\_, Lean clay/silts: 50-g \_\_\_, sandy soil: 75-g \_\_\_

## 9.2. Mix sample with 125 ml dispersing agent solution to suspend sample in distilled or de-mineralized water \_\_\_

## 10.1. Hydrometer test \_\_\_

## 11.1. Sieve analysis \_\_\_

## 12.1. Calculation/Report (table of percent finer than vs. grain-size in mm) \_\_\_

Data sheet (shows individual masses retained) \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Shrinkage Factors of Soils by the Mercury Method  
ASTM D 427-98

## Apparatus:

- 6.1. Evaporating Dish, porcelain, ~ 5.5-in. dia. \_\_\_\_
- 6.2. Spatula w/blade ~ 3-in. long by 0.75-in. wide \_\_\_\_
- 6.3. Shrinkage Dish, circular porcelain or metal, flat bottom, ~ 1.75-in. dia. by 0.5-in. high \_\_\_\_
- 6.4. Straightedge, steel, ~ 6-in. long \_\_\_\_
- 6.5. Glass Cup, ~ 2.25-in. dia. by 1.25-in. high, top rim ground smooth parallel to bottom of cup \_\_\_\_
- 6.6 Glass Plate, 3 metal prongs, 3-in. by 3-in. by 1/16-in. \_\_\_\_
- 6.7 Glass Plate, large enough to cover glass cup \_\_\_\_
- 6.8 Graduate, glass, capacity of 25 ml, graduated to 0.2 ml \_\_\_\_
- 6.9 Balance, sensitive to 0.1-g, class GP2, conforms to ASTM D 4753-95 \_\_\_\_
- 6.10 Mercury, enough to fill glass cup to overflowing \_\_\_\_
- 6.11 Shallow Pan, ~ 8-in. by 8-in. by 2-in. deep, nonmetallic (glass) \_\_\_\_

## Procedure:

- 9.1. Place soil in evaporating dish, mix w/distilled water \_\_\_\_
- 9.2. Coat shrinkage dish w/petroleum jelly, silicone grease, etc. \_\_\_\_; Record mass of empty dish \_\_\_\_
- 9.3. Determine volume of mercury in shrinkage dish, glass graduate \_\_\_\_; divide mass by mass density \_\_\_\_
- 9.4. Record mass of dish and wet soil \_\_\_\_
- 9.5. Dry soil pat in air, oven-dry, and record mass of dish and dry soil \_\_\_\_
- 9.6.1 & 9.6.2. Determine volume of dry soil pat using mercury \_\_\_\_

## Report:

- 11.1.2 Initial water content, to nearest whole number (omitting %), \_\_\_\_
- 11.1.3 Shrinkage limit, to nearest whole number (omitting %), \_\_\_\_
- 11.1.4 Shrinkage Ratio, to nearest 0.01 \_\_\_\_

Data sheet \_\_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Moisture Density of Soil-Cement  
ASTM D 558-96

- 4.1. Mold, metal, 4-in.: dia. 3.984-4.016-in. (101.2- 102.0-mm) \_\_\_ ; vol. 0.0329-0.0337-ft<sup>3</sup> (933-955-cm<sup>3</sup>) \_\_\_ ; collar, detachable, approx. 2.5-in. in height \_\_\_
- 4.2.1. and 4.2.2 Rammer (manual or mechanical) Free fall: 11.94-12.06-in. (303.2-306.4-mm) \_\_\_ ; wt. 5.48-5.52-lb (2.49-2.51-kg) \_\_\_ ; face dia. 1.99-2.01-in. (50.67-50.93-mm) \_\_\_ ; Guide sleeve with  $\geq 4$  vent holes  $\geq 3/8$ -in. (9.5-mm) and 90° apart \_\_\_ ; centered at 0.6875-0.8125-in. (17.4-20.6-mm) from each end \_\_\_ ; Mechanical Rammer, Calibration method: D 2168-90 (96) (mechanical vs. manual) \_\_\_, other \_\_\_
- 4.2.3. Use circular or sector face rammer (mechanical rammer), sector: 4-in.: dia. 3.984-4.016-in. \_\_\_
- 4.3. Sample extruder (**optional, if split-type mold used**), jack, lever device, or other \_\_\_
- 4.4. Balance, 25-lb cap. sensitive to 0.01-lb \_\_\_ ; balance at least 1000-g cap. sensitive 0.1-g \_\_\_
- 4.5. Drying oven, 230  $\pm$  9°F (110  $\pm$  5°C) \_\_\_
- 4.6. Straightedge, rigid, steel, 12-in. long, one beveled edge \_\_\_
- 4.7. Sieves, 3-in.,  $3/4$ -in., and No. 4 conforming to ASTM E 11 \_\_\_
- 4.8. Mixing Tools, mixing pan, trowel \_\_\_
- 4.9. Container, flat, round, approx. 12-in. dia. by 2-in. deep \_\_\_
- 4.10. Moisture Cans \_\_\_
- 4.11. Butcher knife, approx. 10-in. long \_\_\_

## Procedure (soil passes No. 4):

- 5.2.1. Add soil and cement \_\_\_
- 5.2.2. Add water till 4 to 6 % below estimated opt. water content \_\_\_
- 5.2.3. Absorption time of 5 to 10-min. for heavy clays \_\_\_
- 5.2.5. Compact: 3 layers \_\_\_ ; 25 blows/layer \_\_\_ ; 12-in. height \_\_\_ ; uniform rigid foundation, 200-lb \_\_\_
- 5.2.6. Trim specimen and weigh \_\_\_
- 5.2.8. Take representative water content specimen, not < 100-g \_\_\_ ; oven-dry to constant mass \_\_\_

## Report:

- 9.1.1. Optimum water content, % \_\_\_
- 9.1.2. Maximum density, pcf \_\_\_

Data sheet \_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Wetting and Drying Compacted Soil-Cement  
ASTM D 559-96

- 4.1. Mold, metal, 4-in.: dia. 3.984-4.016-in. (101.2- 102.0-mm) \_\_\_; vol. 0.0329-0.0337-ft<sup>3</sup> (933-955-cm<sup>3</sup>) \_\_\_; collar, detachable, approx. 2.5-in. in height \_\_\_
- 4.2.1. and 4.2.2 Rammer (manual or mechanical) Free fall: 11.94-12.06-in. (303.2-306.4-mm) \_\_\_; wt. 5.48-5.52-lb (2.49-2.51-kg) \_\_\_; face dia. 1.99-2.01-in. (50.67-50.93-mm) \_\_\_; Guide sleeve with  $\geq 4$  vent holes  $\geq 3/8$ -in. (9.5-mm) and 90° apart \_\_\_; centered at 0.6875-0.8125-in. (17.4-20.6-mm) from each end \_\_\_; Mechanical Rammer, Calibration method: D 2168-90 (96) (mechanical vs. manual) \_\_\_, other \_\_\_
- 4.2.3. Use circular face rammer face (mechanical rammer) \_\_\_
- 4.3. Sample extruder (**optional, if split-type mold used**), jack, lever device, or other \_\_\_
- 4.4. Balance, 25-lb cap. sensitive to 0.01-lb \_\_\_; balance at least 1000-g cap. sensitive 0.1-g \_\_\_
- 4.5. Drying oven, 230  $\pm$  9°F (110  $\pm$  5°C) \_\_\_; drying oven, 160  $\pm$  5°F (71  $\pm$  3°C) \_\_\_
- 4.6. Moist Room, 70  $\pm$  3°F (21  $\pm$  1.7°C) \_\_\_; relative humidity of 100% \_\_\_
- 4.7. Water Bath for submerging specimens \_\_\_
- 4.8. Wire Scratch Brush, 2 by 1/16-in. flat No. 26 gage bristles in 50 groups of 10 bristles each (5 by 10) \_\_\_
- 4.9. Straightedge, rigid, steel, 12-in. long, one beveled edge \_\_\_
- 4.10. Sieves, 3-in., 3/4-in., and No. 4 conforming to ASTM E 11 \_\_\_
- 4.11. Mixing Tools, mixing pan, trowel \_\_\_
- 4.12. Butcher knife, approx. 10-in. long \_\_\_
- 4.13. Scarifier, six-pronged ice pick or something similar \_\_\_
- 4.14. Container, flat, round, approx. 12-in. dia. by 2-in. deep \_\_\_
- 4.15. Measuring Device, such as calipers, readable to nearest 0.01-in. \_\_\_
- 4.16. Pans and Carriers \_\_\_
- 4.17. Graduated Cylinder, 250-mL cap. \_\_\_
- 4.18. Moisture Cans \_\_\_

Procedure (Soil passes No. 4 sieve):

- 5.1.1. Prepare in accordance with test method A of ASTM D 558 \_\_\_
- 5.1.2. Two compacted specimens and required moisture samples \_\_\_
- 5.1.3. Add cement \_\_\_
- 5.1.4. Add water \_\_\_
- 5.2.1. Compact soil-cement mixture in accordance with test method A of ASTM D 558 \_\_\_
- 5.2.2. Measure water content from representative sample \_\_\_
- 5.2.3. Weigh, dry specimen; calculate oven-dry weight \_\_\_
- 5.2.5. Form a second specimen; get % moisture and oven-dry weight \_\_\_
- 5.2.6. Determine average dia. and height of No. 1 specimen, calculate volume \_\_\_
- 5.2.7. Put specimens in moist room for 7-days \_\_\_
- 5.2.8. Weigh and measure No. 1 specimen at end of 7-days to calculate water content and volume \_\_\_
- 5.3.1. Submerge specimens in water at room temp. for 5-hr, remove \_\_\_; Weigh and measure No. 1 specimen for moisture change, volume \_\_\_
- 5.3.2. Oven-dry both specimens at 160  $\pm$  5°F (71  $\pm$  3°C) for 42-hr and remove \_\_\_ Weigh and measure No. 1 specimen for moisture change, volume \_\_\_
- 5.3.3. Give specimen No. 2 two strokes with wire scratch brush \_\_\_
- 5.3.4. Repeat 5.3.1 to 5.3.3 for 12 cycles \_\_\_
- 5.3.6. Dry specimens to constant weight at 230  $\pm$  9°F (110  $\pm$  5°C), determine oven-dry weight \_\_\_

Report:

- 8.1.1. Designed optimum water content, and maximum density of molded specimens \_\_\_
- 8.1.2. Water content and density obtained in molded specimens \_\_\_
- 8.1.3. Designed cement content, %, of molded specimens \_\_\_
- 8.1.4. Maximum volume change, %, and maximum water content during test of specimen No. 1 \_\_\_
- 8.1.5. Soil-cement loss, %, of specimen No. 2 \_\_\_

Data sheet \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Freezing and Thawing Compacted Soil-Cement  
ASTM D 560-96

- 4.1. Mold, metal, 4-in.: dia. 3.984-4.016-in. (101.2- 102.0-mm) \_\_\_; vol. 0.0329-0.0337-ft<sup>3</sup> (933-955-cm<sup>3</sup>) \_\_\_; collar, detachable, approx. 2.5-in. in height \_\_\_
- 4.2.1. and 4.2.2 Rammer (manual or mechanical) Free fall: 11.94-12.06-in. (303.2-306.4-mm) \_\_\_; wt. 5.48-5.52-lb (2.49-2.51-kg) \_\_\_; face dia. 1.99-2.01-in. (50.67-50.93-mm) \_\_\_; Guide sleeve with  $\geq 4$  vent holes  $\geq 3/8$ -in. (9.5-mm) and 90° apart \_\_\_; centered at 0.6875-0.8125-in. (17.4-20.6-mm) from each end \_\_\_; Mechanical Rammer, Calibration method: D 2168-90 (96) (mechanical vs. manual) \_\_\_, other \_\_\_
- 4.2.3. Use circular face rammer face (mechanical rammer) \_\_\_
- 4.3. Sample extruder (**optional, if split-type mold used**), jack, lever device, or other \_\_\_
- 4.4. Balance, 25-lb cap. sensitive to 0.01-lb \_\_\_; balance at least 1000-g cap. sensitive 0.1-g \_\_\_
- 4.5. Drying oven, 230  $\pm$  9°F (110  $\pm$  5°C) \_\_\_
- 4.6. Freezing Cabinet, -10°F (-23°C) or lower \_\_\_
- 4.7. Moist Room, 70  $\pm$  3°F (21  $\pm$  1.7°C) \_\_\_; relative humidity of 100% \_\_\_
- 4.8. Wire Scratch Brush, 2 by 1/16-in. flat No. 26 gage bristles in 50 groups of 10 bristles each (5 by 10) \_\_\_
- 4.9. Straightedge, rigid, steel, 12-in. long, one beveled edge \_\_\_
- 4.10. Sieves, 3-in., 3/4-in., and No. 4 conforming to ASTM E 11 \_\_\_
- 4.11. Mixing Tools, mixing pan, trowel \_\_\_
- 4.12. Butcher knife, approx. 10-in. long \_\_\_
- 4.13. Scarifier, six-pronged ice pick or something similar \_\_\_
- 4.14. Container, flat, round, approx. 12-in. dia. by 2-in. deep \_\_\_
- 4.15. Measuring Device, such as calipers, readable to nearest 0.01-in. \_\_\_
- 4.16. Pans and Carriers \_\_\_
- 4.17. Absorptive Pads, 1/4-in. thick, felt pads, blotters, or similar \_\_\_
- 4.18. Graduated Cylinder, 250-mL cap. \_\_\_
- 4.19. Moisture Cans \_\_\_

## Procedure (Soil passes No. 4 sieve):

- 5.1.1. Prepare in accordance with test method A of ASTM D 558 \_\_\_
- 5.1.2. Two compacted specimens and required moisture samples \_\_\_
- 5.1.3. Add cement \_\_\_
- 5.1.4. Add water \_\_\_
- 5.2.1. Compact soil-cement mixture in accordance with test method A of ASTM D 558 \_\_\_
- 5.2.2. Measure water content from representative sample \_\_\_
- 5.2.3. Weigh, dry specimen; calculate oven-dry weight \_\_\_
- 5.2.5. Form a second specimen; get % moisture and oven-dry weight \_\_\_
- 5.2.6. Determine average dia. and height of No. 1 specimen, calculate volume \_\_\_
- 5.2.7. Put specimens in moist room for 7-days \_\_\_
- 5.2.8. Weigh and measure No. 1 specimen at end of 7-days to calculate water content and volume \_\_\_
- 5.3.1. Put specimens with felt pads into freezing cabinet at -10°F (-23°C) for 24-hr, remove \_\_\_; Weigh and measure No. 1 specimen for moisture change, volume \_\_\_
- 5.3.2. Put specimens in moist room at 70  $\pm$  3°F (21  $\pm$  1.7°C) for 23-hr and remove \_\_\_ Weigh and measure No. 1 specimen for moisture change, volume \_\_\_
- 5.3.3. Give specimen No. 2 two strokes with wire scratch brush \_\_\_
- 5.3.5. Repeat 5.3.1 to 5.3.4 for 12 cycles \_\_\_
- 5.3.7. Dry specimens to constant weight at 230  $\pm$  9°F (110  $\pm$  5°C), determine oven-dry weight \_\_\_

## Report:

- 8.1.1. Designed optimum water content, and maximum density of molded specimens \_\_\_
- 8.1.2. Water content and density obtained in molded specimens \_\_\_
- 8.1.3. Designed cement content, %, of molded specimens \_\_\_
- 8.1.4. Maximum volume change, %, and maximum water content during test of specimen No. 1 \_\_\_
- 8.1.5. Soil-cement loss, %, of specimen No. 2 \_\_\_

Data sheet \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Compaction - Standard Effort  
ASTM D 698-00

- 6.1. Mold: (6 readings/top each 30°, 6 readings/bottom each 30°, 3 readings/height)  
 6.1.1. 4-in.: dia. 3.984-4.016-in. (101.2- 102.0-mm) \_\_\_\_, ht 4.566-4.602-in. (115.9-116.9-mm) \_\_\_\_, vol. 0.0328-0.0338-cu. ft. (930-958-cu cm) \_\_\_\_  
 6.1.2. 6-in.: dia. 5.974-6.026-in. (151.7-153.1-mm) \_\_\_\_, ht 4.566-4.602-in. (115.9-116.9-mm) \_\_\_\_, vol. 0.0741-0.0759-cu. ft. (2099-2149-cu cm) \_\_\_\_
- 6.2. Rammer (manual or mechanical):  
 Measuring device of suitable length for height of fall, measure to 0.01-in. \_\_\_\_  
 Free fall: 11.95-12.05-in. (303.5-306.1-mm) \_\_\_\_, wt. 5.48-5.52-lb (2.49-2.51-kg) \_\_\_\_, face dia. 1.99-2.01-in. (50.55-51.05-mm) \_\_\_\_
- 6.2.1. Guide sleeve with  $\geq 4$  vent holes at each end centered at  $3/4 \pm 1/16$ -in. (19.0  $\pm$  1.6-mm) from end \_\_\_\_  
 6.2.1. Holes  $\geq 3/8$ -in. (9.5-mm) and 90° apart \_\_\_\_
- 6.2.2. Mechanical Rammer (circular face):  
 Clearance between rammer and inside, 0.10  $\pm$  0.03-in. (2.5  $\pm$  0.8-mm) \_\_\_\_  
 Calibration method: D 2168-90 (96) (mechanical vs. manual) \_\_\_\_, other \_\_\_\_
- 6.2.2.1. Sector face rammer: radius = 2.90  $\pm$  0.02-in. (73.7  $\pm$  0.5-mm) \_\_\_\_
- 6.3. Sample extruder **(Optional)** \_\_\_\_
- 6.4. Balance readable to 1-g \_\_\_\_
- 6.5. Drying oven, 230  $\pm$  9°F (110  $\pm$  5°C) \_\_\_\_
- 6.6. Stiff metal straight edge,  $\geq 10$ -in. (254-mm), machined straight to tolerance of  $\pm 0.005$ -in. ( $\pm 0.1$ -mm) \_\_\_\_  
 Beveled edge if  $> 1/8$ -in. (3-mm) thick \_\_\_\_
- 6.7. Sieves, 3/8-in., 3/4-in., and No. 4 sieves \_\_\_\_
- 10.4.2. Uniform Rigid Foundation with mold securing device,  $\geq 200$ -lb concrete cylinder or cube \_\_\_\_

## Apparatus for determining volume of mold:

- A1.2.1.1. Vernier or Dial Caliper, 0 to 6-in. range readable to 0.001-in. \_\_\_\_
- A1.2.1.2. Inside Micrometer **(optional, use only if Caliper not used)**, 2 to 12-in. range readable to 0.001-in. \_\_\_\_
- A1.2.1.3. Plastic or Glass Plates, 2 each, approx. 8-in. square by 0.25-in. thick \_\_\_\_  
**(if baseplate of mold is used, only one plate is required)**
- A1.2.1.4. Thermometer, 0 to 50°C range, 0.5°C gradations \_\_\_\_
- A1.2.1.5. Stopcock grease \_\_\_\_
- A1.2.1.6. Bulb syringe, towels, etc. \_\_\_\_
- A1.4.1. Water-filling method \_\_\_\_
- A1.4.2. Linear-measurement method \_\_\_\_
- A1.5. Comparison of results (difference not  $> 0.5$  % of nominal volume, use volume determined by water-filling method) \_\_\_\_

## Procedure: molds correct for particles tested:

- 1.3.1. Method A: 4-in. mold, material  $< \text{No. 4}$ ,  $\leq 20\%$  retained on No. 4) \_\_\_\_ EM App. VI: 5% or less \_\_\_\_
- 1.3.1. Standard effort: 3-layers \_\_\_\_, 25-blows/layer \_\_\_\_
- 1.3.2. Method B: 4-in. mold (material  $< 3/8$ -in.,  $> 20\%$  retained on No. 4 &  $\leq 20\%$  retained on 3/8-in.) \_\_\_\_
- 1.3.2. Standard effort: 3-layers \_\_\_\_, 25-blows/layer \_\_\_\_
- 1.3.3. Method C: 6-in. mold (material  $< 3/4$ -in.,  $> 20\%$  retained on 3/8-in. &  $< 30\%$  retained on 3/4-in.) \_\_\_\_
- 1.4. EM App. VI: material  $< 3/4$ -in.,  $> 5\%$  retained on No. 4 \_\_\_\_,  $\leq 5\%$  retained on 3/4-in. \_\_\_\_
- 1.3.3. Standard effort: 3-layers \_\_\_\_, 56-blows/layer \_\_\_\_
- EM App. VI: 15-blow effort: same as standard effort except apply 15-blows per layer, no 6-in. mold \_\_\_\_

Calculation/Report (compaction curve with zero air voids curve, max. dry density, optimum water content) \_\_\_\_

Data forms (calculate of water contents &amp; dry densities) \_\_\_\_

Data Sheet \_\_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Specific Gravity  
ASTM D 854-02

- 5.1. Pycnometer, stoppered flask, stoppered iodine flask, or volumetric flask,  $\geq 250$  ml capacity \_\_\_
- 5.1.1. If stoppered flask, label stopper to match flask \_\_\_
- 5.2. Balance readable to 0.01 g w/ 500 g capacity for 250 ml flask \_\_\_  
Balance readable to 0.01 g w/ 1000 g capacity for 500 ml flask \_\_\_
- 5.3. Drying oven,  $110 \pm 5^\circ\text{C}$  ( $230 \pm 9^\circ\text{F}$ ) \_\_\_
- 5.4. Thermometer, readable to nearest  $0.1^\circ\text{C}$ , w/ immersion depth 25 – 80 mm (full immersion not allowed) \_\_\_
- 5.5. Desiccator, silica gel or anhydrous calcium sulfate \_\_\_
- 5.6. Air removal: hot plate \_\_\_, or vacuum \_\_\_
- 5.7. Insulated container, Styrofoam cooler & cover or equivalent to hold 3 – 6 pycnometers + a beaker \_\_\_
- 5.8. Funnel, non-corrosive w/ stem extending past cal mark on vol. flask or stoppered seal on stoppered flask \_\_\_
- 5.9. Pycnometer filling tube w/ lateral vents (optional) \_\_\_
- 5.10. No. 4 sieve \_\_\_
- 5.11. Blender (optional) \_\_\_
- 6.1. Distilled or de-mineralized water \_\_\_
- 7.1. Specimen passing No. 4 sieve w/ recommended total spl size according to Table 1 \_\_\_  
EM 1110-2-1906 App. IV: 50 to 80-g \_\_\_
8. Calibration of pycnometer \_\_\_
- 8.1. Weigh clean dry pycnometer to 0.01g, repeat 5 times, get avg. & std. dev. (std. dev.  $\leq .02$  g) \_\_\_
- 8.2. Fill w/ deaired water \_\_\_
- 8.3. Put pycnometers in insulated container \_\_\_
- 8.4.1. Vol flask adjust water to cal. mark \_\_\_
- 8.4.2. Stoppered flask fill w/ water, put stopper in \_\_\_
- 8.5. Measure temp. of water to nearest  $0.1^\circ\text{C}$  \_\_\_
- 8.6. Repeat for 5 independent measurements on each pycnometer \_\_\_
- 8.7. Compute calibrated volume for the 5 readings using formula 1 \_\_\_
- 8.8. Calculate avg. & std. dev. (std. dev.  $\leq 0.05$  ml) \_\_\_
9. Procedure:
- 9.3.1. Oven-dry specimen at  $110 \pm 5^\circ\text{C}$  \_\_\_
- 9.3.2. Place funnel in pyncn., spoon soil into funnel rinsing soil adhering to funnel \_\_\_
- 9.3.3. Add water to  $1/3 - 1/2$  depth of main body, agitate until slurry is formed \_\_\_
- 9.5. Remove entrapped air by boiling, vacuum, or combination \_\_\_
- 9.5.1. Boil at least 2 hr. \_\_\_
- 9.5.2. Vacuum, continually agitate at least 2 hr. \_\_\_
- 9.5.3. Combination for at least 1 hr. \_\_\_
- 9.6. Fill pycnometer with distilled water to just below calibration marks and equilibrate \_\_\_
- 9.6.1. Stoppered iodine flask fill so base of stopper will be submerged, rest stopper at angle on neck \_\_\_
- 9.7. If heated, allow cooling to room temp. \_\_\_
- 9.8. Put in insulated container, therm. in beaker of water, close & let sit overnight \_\_\_
- 9.9.1. Vol. flask fill to cal. mark \_\_\_
- 9.9.2. Stoppered flask, put stopper in while removing excess water w/ eyedropper, dry flask \_\_\_
- 9.10. Weigh pycnometer, soil & water to 0.01 g using same balance used for calibration \_\_\_
- 9.11. Insert a thermometer into water and record temp to  $0.1^\circ\text{C}$  \_\_\_
- 9.12. Remove soil & dry @  $110 \pm 5^\circ\text{C}$ , weigh to 0.01 g \_\_\_
10. Calculation/Report (calculate specific gravity to nearest 0.01 (0.001 may be recorded) at  $20^\circ\text{C}$ ) \_\_\_

Data Sheets \_\_\_



S\_\_\_F\_\_\_N/A\_\_\_

Amount of Material Finer Than No. 200 Sieve (75- $\mu$ m)  
ASTM D 1140-00

- 5.1. Balance readable to 0.1% of test sample \_\_\_\_  
5.2. Sieves (No. 200 and No. 40 or larger): \_\_\_\_  
5.3. Oven to maintain  $110 \pm 5^{\circ}\text{C}$  ( $230 \pm 9^{\circ}\text{F}$ ) conforming to ASTM E 145-94 \_\_\_\_  
5.4. Deflocculating agent, ~ 40-g/L (**optional**) \_\_\_\_
- 6.1. Sample in accordance with ASTM D 75-97 \_\_\_\_  
6.2. Reduce sample in accordance with ASTM C 702-98: quarter \_\_\_\_, splitter \_\_\_\_
- 7.1. Dry to constant mass \_\_\_\_  
7.2. Method A: wash sieving & dry \_\_\_\_  
7.3. Method B: Alternative, particularly for very cohesive soils (soak w/ deflocculating agent  $\geq 2$  hr) \_\_\_\_  
7.3.2. Procedure for determining percent fines (wash over No. 200, dry, & re-weigh) \_\_\_\_

Data forms (shows individual mass retained) \_\_\_\_

Data Sheet \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Density by Sand Cone  
ASTM D 1556-00

- 6.1.1. Sand cone density apparatus (cone with jar attached) \_\_\_\_  
6.1.3. Metal base plate, flanged,  $\geq 3$ -in. (75-mm) larger than funnel \_\_\_\_  
6.2. Sand: clean, dry, uniform, graded with  $D_{60}/D_{10} < 2$  and max. size  $< 2$ -mm ;  $< 3\%$  passing No. 60 sieve \_\_\_\_  
Check sand density  $\leq 14$  days, before reusing, and each new batch \_\_\_\_  
6.3. Balance readable to 5-g,  $\geq 20$ -kg capacity \_\_\_\_

## 7. Procedure:

- 7.1.5. Min. test hole volumes (based on max. particle size):  
     $\frac{1}{2}$ -in. (12.7-mm) max. particle size, 0.05-cu. ft. \_\_\_\_  
    1-in. (25.4-mm) max. particle size, 0.075-cu. ft. \_\_\_\_  
     $1\frac{1}{2}$ -in. (38-mm) max. particle size, 0.1-cu. ft. \_\_\_\_  
    Dig hole through plate \_\_\_\_  
7.1.6. Clean flange \_\_\_\_  
    Invert funnel \_\_\_\_  
    Open valve \_\_\_\_  
    Close valve after sand flow stops \_\_\_\_  
7.1.7. Determine mass of apparatus \_\_\_\_  
7.1.8. Determine mass of soil \_\_\_\_  
7.1.10. Determine water content \_\_\_\_

Data forms (calculation of dry density &amp; water content) \_\_\_\_

- A1.2. Calibration of sand cone apparatus \_\_\_\_  
A2.1. Calibration of density sand (container of known volume to 1%) \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Compaction - Modified Effort  
ASTM D 1557-00

- 6.1. Mold: (6 readings/top each 30°, 6 readings/bottom each 30°, 3 readings/height)
- 6.1.1. 4-in.: dia. 3.984-4.016-in. (101.2- 102.0-mm) \_\_\_\_, ht 4.566-4.602-in. (115.9-116.9-mm) \_\_\_\_,  
vol. 0.0328-0.0338-cu. ft. (930-958-cu cm) \_\_\_\_
- 6.1.2. 6-in.: dia. 5.974-6.026-in. (151.7-153.1-mm) \_\_\_\_, ht 4.566-4.602-in. 115.9-116.9-mm) \_\_\_\_,  
vol. 0.0741-0.0759-cu. ft. (2099-2149-cu cm) \_\_\_\_
- 6.2. Rammer (manual or mechanical):
- Measuring device of suitable length for height of fall, measure to 0.01-in. \_\_\_\_
- Free fall: 17.95-18.05-in. (455.6-458.8-mm) \_\_\_\_, wt. 9.98-10.02-lb (4.53-4.55-kg) \_\_\_\_,  
face dia. 1.99-2.01-in. (50.55-51.05-mm) \_\_\_\_
- 6.2.1. Guide sleeve with  $\geq 4$  vent holes at each end centered at  $3/4 \pm 1/16$ -in. (19.0  $\pm$  1.6-mm) from end \_\_\_\_
- 6.2.1. Holes  $\geq 3/8$ -in. (9.5-mm) and 90° apart \_\_\_\_
- 6.2.2. Mechanical Rammer (circular face):
- Clearance between rammer and inside, 0.10  $\pm$  0.03-in. (2.5  $\pm$  0.8-mm) \_\_\_\_
- Calibration method: D 2168-90 (96) (mechanical vs. manual) \_\_\_\_, other \_\_\_\_
- 6.2.2.1. Sector face rammer: radius = 2.90  $\pm$  0.02-in. (73.7  $\pm$  0.5-mm) \_\_\_\_
- 6.3. Sample extruder **(Optional)** \_\_\_\_
- 6.4. Balance readable to 1-g \_\_\_\_
- 6.5. Drying oven, 230  $\pm$  9°F (110  $\pm$  5°C) \_\_\_\_
- 6.6. Stiff metal straight edge,  $\geq 10$ -in. (254-mm), machined straight to tolerance of  $\pm 0.005$ -in. ( $\pm 0.1$ -mm) \_\_\_\_  
Beveled edge if  $> 1/8$ -in. (3-mm) thick \_\_\_\_
- 6.7. Sieves,  $3/4$ -in.,  $3/8$ -in., and No. 4 sieves \_\_\_\_
- 10.4.2. Uniform Rigid Foundation with mold securing device,  $\geq 200$ -lb concrete cylinder or cube \_\_\_\_

## Apparatus for determining volume of mold:

- A1.2.1.1. Vernier or Dial Caliper, 0 to 6-in. range readable to 0.001-in. \_\_\_\_
- A1.2.1.2. Inside Micrometer **(optional, use only if Caliper not used)**, 2 to 12-in. range readable to 0.001-in. \_\_\_\_
- A1.2.1.3. Plastic or Glass Plates, 2 each, approx. 8-in. square by 0.25-in. thick \_\_\_\_  
**(if baseplate of mold is used, only one plate is required)**
- A1.2.1.4. Thermometer, 0 to 50°C range, 0.5°C gradations \_\_\_\_
- A1.2.1.5. Stopcock grease \_\_\_\_
- A1.2.1.6. Bulb syringe, towels, etc. \_\_\_\_
- A1.4.1. Water-filling method \_\_\_\_
- A1.4.2. Linear-measurement method \_\_\_\_
- A1.5. Comparison of results (difference not  $> 0.5$  % of nominal volume, use volume determined by water-filling method \_\_\_\_

## Procedure: molds correct for particles tested:

- 1.3.1. Method A: 4-in. mold, material  $< \text{No. 4}$ ,  $\leq 20\%$  retained on No. 4) \_\_\_\_ EM App. VI: 5% or less \_\_\_\_
- 1.3.1. Standard effort: 5-layers \_\_\_\_, 25-blows/layer \_\_\_\_
- 1.3.2. Method B: 4-in. mold (material  $< 3/8$ -in.,  $> 20\%$  retained on No. 4 &  $\leq 20\%$  retained on  $3/8$ -in.) \_\_\_\_
- 1.3.2. Standard effort: 5-layers \_\_\_\_, 25-blows/layer \_\_\_\_
- 1.3.3. Method C: 6-in. mold (material  $< 3/4$ -in.,  $> 20\%$  retained on  $3/8$ -in. &  $< 30\%$  retained on  $3/4$ -in.) \_\_\_\_
- 1.4. EM App. VI: material  $< 3/4$ -in.,  $> 5\%$  retained on No. 4 \_\_\_\_,  $\leq 5\%$  retained on  $3/4$ -in. \_\_\_\_
- 1.3.3. Standard effort: 5-layers \_\_\_\_, 56-blows/layer \_\_\_\_
- EM App. VI: 15-blow effort: same as standard effort except apply 15-blows per layer, no 6-in. mold \_\_\_\_

Calculation/Report (compaction curve with zero air voids curve, max. dry density, optimum water content) \_\_\_\_

Data forms (calculate of water contents &amp; dry densities) \_\_\_\_

Data Sheet \_\_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

California Bearing Ratio (CBR)  
ASTM D 1883-99

## 5.1. Loading machine:

Readable to 10 lbf (44 N) \_\_\_  
 Capacity: Max. CBR \_\_\_ Min. Capacity \_\_\_  
           20                   2500-lbf (11.2-kN) \_\_\_  
           50                   5000-lbf (22.3-kN) \_\_\_  
           >50                10,000-lbf (44.5-kN) \_\_\_  
 Load rate: 0.05-in/min (1.27-mm/min) \_\_\_

## 5.2. Mold:

Inside diameter: 5.974-6.026-in. (151.74-153.06-mm) \_\_\_  
 Height: 6.982-7.018-in. (177.34-178.26-mm) \_\_\_  
 Volume: 0.0741-0.0759-cu. ft. (2099-2149-cu cm) w/ spacer inserted \_\_\_  
 Extension collar:  $\geq$  2.0-in. (50.8-mm) \_\_\_  
 Metal base plate with 28 1/16-in. (1.59-mm) diameter holes \_\_\_

## 5.3. Spacer disk:

Min. outside diameter: 5 15/16-in. (150.8-mm) \_\_\_  
 Height: 2.411-2.421-in. (61.243-61.497-mm) \_\_\_

## 5.4. Rammer: (As specified in ASTM D 698-91 (98) and D 1557-91 (98))

Four vent holes at each end with centers at 11/16 – 13/16-in. (17.4-20.6-mm) from end \_\_\_  
 90° apart \_\_\_  
 Minimum diameter of 3/8-in. (9.5-mm) \_\_\_

## Standard type:

Height of fall: 11.95-12.05-in. (303.5-306.1-mm) \_\_\_  
 Mass: 5.48-5.52-lb (2.490-2.510-kg) \_\_\_  
 Face diameter: 1.99-2.01-in. (50.55-51.05-mm) \_\_\_

## Modified type:

Height of fall: 17.95-18.05-in. (455.6-458.8-mm) \_\_\_  
 Mass: 9.98-10.02-lb (4.530-4.550-kg) \_\_\_  
 Face diameter: 1.99-2.01-in. (50.55-51.05-mm) \_\_\_

## 5.5. Expansion-Measuring Device:

Diameter: 5 7/8 – 5 15/16-in. (149.23 – 150.81-mm) \_\_\_  
 $\geq$  42 1/16-in. (1.59-mm) holes \_\_\_

## 5.6. Annular weights:

Mass: 4.52-4.56-kg \_\_\_  
 Diameter: 5 7/8 – 5 15/16-in. (149.23 – 150.81-mm) \_\_\_  
 Center hole diameter is about 2 1/8-in. (53.98-mm) \_\_\_

## Slotted weights: 2.25-2.29-kg \_\_\_

## 5.7. Penetration piston:

Diameter - 1.949-1.959 in. (49.50 – 49.76 mm) \_\_\_  
 Length:  $\geq$  4-in. (101.6-mm) \_\_\_

## 5.8. Gages: dial gages readable to 0.001-in. (0.025-mm) \_\_\_

## 5.9. Miscellaneous equipment:

Straight edge \_\_\_, mixing tools/containers \_\_\_; 2-in., 3/4-in. and #4 sieves \_\_\_,  
 CBR soaking tank \_\_\_, filter paper \_\_\_, oven \_\_\_

7. Uniform Rigid Foundation with mold securing device,  $\geq$  200-lb concrete cylinder or cube \_\_\_

## Procedure: molds correct for particles tested:

6-in. mold (material  $<$  3/4-in.) \_\_\_

EM App. VI: material  $<$  3/4-in.,  $>$  5% retained on No. 4 \_\_\_,  $\leq$  5% retained on 3/4-in. \_\_\_

Standard effort: 3-layers \_\_\_, 56-blows/layer \_\_\_

Modified effort: 5-layers \_\_\_, 56-blows/layer \_\_\_

EM App. VI: 15-blow effort: same as standard effort except apply 15-blows/layer, no 6-in. mold \_\_\_

Data forms (calculate of water contents & dry densities) \_\_\_, CBR load and penetration data \_\_\_

Calc./Report (compaction curve with zero air voids curve, max. dry density, optimum water content) \_\_\_

CBR plot of stress on piston (psi) vs. penetration (in.) \_\_\_, calculate CBR (%) \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Unconfined Compressive Strength  
ASTM D 2166-00

- 5.1. Compression device:  
For load < 100-kPa (1-tsf) strength, tolerance of 1-kPa (0.01-tsf) \_\_\_\_  
For load ≥ 100-kPa (1-tsf) strength, tolerance of 5-kPa (0.05-tsf) \_\_\_\_
- 5.2. Sample extruder \_\_\_\_
- 5.3. Deformation indicator  
Readable to 0.03-mm (0.001-in.), travel ≥ 20% of length of test specimen \_\_\_\_
- 5.4. Dial comparator within 0.1% of measured dimension \_\_\_\_
- 5.5. Timer to nearest second \_\_\_\_
- 5.6. Balance readable to 0.1% of total mass \_\_\_\_
- 5.7. Equipment specified in C 2216 \_\_\_\_
- 5.8. Miscellaneous apparatus:  
Oven  $110 \pm 5^{\circ}\text{C}$  \_\_\_\_, trimming frame \_\_\_\_, carving tools \_\_\_\_,  
remolding apparatus (mold and tamper) \_\_\_\_
- 6.1. Specimen size \_\_\_\_  
3 height measured 120° apart \_\_\_\_  
3 diameter measured at quarter points \_\_\_\_  
Specimen height to diameter ratio of 2 to 2.5 \_\_\_\_  
EM 1110-2-1906 App. XI (not < 2.1) \_\_\_\_
- 7.1. Strain rate (0.5 to 2%/min.) \_\_\_\_  
EM 1110-2-1906 App. XI (1%/min. or slower for stiff soils) \_\_\_\_
- 7.2. Failure sketch or photo \_\_\_\_
8. Calculation/Report (stress vs. strain plot, if desired) \_\_\_\_
- Data Sheet \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Density by Rubber Balloon  
ASTM D 2167-94 (01)

- 5.1. Balloon apparatus \_\_\_\_\_
- 5.2. Base plate, rigid (min. dimension 2 times test hole diameter) \_\_\_\_\_
- 5.3. Balance readable to 5.0-g, > 20-kg capacity \_\_\_\_\_
- 5.4. Drying apparatus, oven \_\_\_\_\_
- 5.5. Miscellaneous equipment \_\_\_\_\_  
Trowel, brush, buckets, plastic bags

6.1. Calibration \_\_\_\_\_

## 7. Procedure:

- 7.1. Prepare surface \_\_\_\_\_
  - Assemble base plate and rubber balloon \_\_\_\_\_
  - Dig hole \_\_\_\_\_
  - Min. test hole vol. Based on max particle size:
    - ½-in. (12.5-mm) 0.05-cu ft \_\_\_\_\_
    - 1-in. (25.0-mm) 0.075-cu ft \_\_\_\_\_
    - 1½-in. (37.5-mm) 0.1-cu. ft.) \_\_\_\_\_

Calculation/Report \_\_\_\_\_

Data Sheet \_\_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Calibration of Laboratory Mechanical-Rammer Soil Compactors  
ASTM D 2168-02

## 4. Apparatus:

- 4.1. Method A, apparatus in D 698 & D 1557, the following \_\_\_\_
- 4.2. Method B in addition to apparatus in D 698 & D 1557, the following;
- 4.2.1. Lead deformation apparatus – anvil, guide collar, & striking pin as Fig. 1 \_\_\_\_
- 4.2.2. Caliper – readable to 0.001 in (0.02mm) or dial comparator \_\_\_\_
- 4.2.3. Guide sleeve pedestal – to control drop of manual rammer as Fig. 3 \_\_\_\_
- 4.2.4. Lead test cylinders –  $0.0675 \pm 0.005$  in. ( $17.1 \pm 0.1$ mm) long \_\_\_\_  
Diameter of  $0.310 \pm 0.002$  in. ( $7.87 \pm 0.05$  mm) \_\_\_\_  
Lightest w/in 0.06g of heaviest, minimum of ten \_\_\_\_

## 5. Procedure – Method A:

- 5.2. 50 lb (23 kg) CL soil & prepare in accordance w/ D 698 or D 1557 \_\_\_\_
- 5.3. Perform curve to get  $\gamma_{\max}$  to D698 or D 1557 w/ manual & mechanical compactor \_\_\_\_
- 5.4. Get % diff. ( $\bar{W}$ ) of  $\gamma_{\max}$ , if absolute value of  $W \leq 2.0$ , mechanical rammer ready for use \_\_\_\_  
Determine  $\bar{W}$ , the avg. % diff. of  $\gamma_{\max}$  values for 3 sets of data \_\_\_\_  
If  $\bar{W}$  is  $\leq 2.0$ , mechanical rammer ready for use \_\_\_\_  
If  $\bar{W} > 2.0$  get 2 additional sets, if still  $> 2.0$ , adjust rammer weight to 5.5, get 3 new values \_\_\_\_  
Repeat until  $\bar{W} \leq 2.0$  \_\_\_\_
- 5.5. Adjust wt. of rammer but not  $> 10$  % of original wt. \_\_\_\_

## 6. Procedure – Method B:

- 6.2. Deformation by manual compactor:
- 6.2.1. Select set of 5 cylinders & remove burrs \_\_\_\_
- 6.2.2. Get initial measurements,  $C_1$ , according to 6.2.5 \_\_\_\_
- 6.2.3. Assemble def apparatus w/ lead cylinder & apply 1 drop w/ manual compactor \_\_\_\_
- 6.2.4. Get measurements,  $C_2$ , according to 6.2.5, diff. between  $C_1$  &  $C_2 = D$  \_\_\_\_
- 6.2.5. Get difference  $C_1$  &  $C_2 = D$ , either by:
- 6.2.5.1. Measure length of cylinder \_\_\_\_
- 6.2.5.2. Get measurement of assembled apparatus, in dial comp so that top center of the 1/4-in. steel ball of striking pin is directly under the top of the dial stem \_\_\_\_
- 6.2.6. Repeat 6.2.2 – 6.2.5 for 5 unused cylinders until 5 def not vary  $> 2.0$  % from  $\bar{D}$ , the avg. value, that is, the absolute value of  $V_1$  must be  $< 2.0$  for the 5 values (7.2), def. Value for manual rammer is  $\bar{D}$  \_\_\_\_
- 6.3. Deformation by mechanical compactor:
- 6.3.1. Select set of 5 cylinders & remove burrs \_\_\_\_
- 6.3.2. Assemble def apparatus w/ lead cylinder & apply 1 drop w/ mechanical compactor \_\_\_\_
- 6.3.3. Get avg. def value  $\bar{D}'$  using same procedure in 6.2, except don't use guide sleeve pedestal \_\_\_\_
- 6.3.4. Repeat 6.3.2 & 6.3.3 on rest of cylinders in set \_\_\_\_
- 6.4. Calculate  $V_2$ , the % diff of avg. def value, if  $V_2$  not vary  $> \pm 2.0$ , mech. compactor ready for use \_\_\_\_
- 6.5. If  $V_2 > \pm 2.0$ , repeat 6.3.2 & 6.3.3 for 2 more values of  $V_2$  \_\_\_\_  
Avg. absolute values of all 3  $V_2$ 's, if avg.  $\leq 2.0$ , mech. compactor ready for use \_\_\_\_  
If  $> 2.0$ , adjust wt. of mech. rammer to 5.5 \_\_\_\_  
Get additional sets of data until mean value of  $V_2$  for the 3 sets of data  $\leq 2.0$  \_\_\_\_

## 7. Calculation \_\_\_\_

## 8. Report \_\_\_\_

Data Sheet \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

## ASTM D 2216-98

- 6.1. Drying oven,  $110 \pm 5^\circ\text{C}$  \_\_\_\_
- 6.2. Balance conforming to ASTM D 4753-95:  
     < 200-g, readable to 0.01-g \_\_\_\_  
     > 200-g, readable to 0.1-g \_\_\_\_
- 6.3. Sample container  
     < 200-g sample, non-corroding durable containers with either close-fitting lids or dessicator \_\_\_\_  
     > 200-g sample, open containers, no lids required \_\_\_\_
- 6.4. Desiccator (**optional, use only if no close fitting lids**), silica gel or anhydrous calcium sulfate \_\_\_\_
- 6.5. Container handling apparatus, gloves or tongs \_\_\_\_

## 8.2. Specimen size based on maximum particle size:

| Max. particle size  | Min. mass, $\pm 0.1\%$ | Min. mass, $\pm 1\%$ |
|---------------------|------------------------|----------------------|
| 2-mm (No. 10)       | 20-g ____              | 20-g ____            |
| 4.75-mm (No. 4)     | 100-g ____             | 20-g ____            |
| 9.5-mm (3/8-in.)    | 500-g ____             | 50-g ____            |
| 19.0-mm (3/4-in.)   | 2.5-kg ____            | 250-g ____           |
| 37.5-mm (1 1/2-in.) | 10-kg ____             | 1-kg ____            |
| 75.0-mm (3-in.)     | 50-kg ____             | 5-kg ____            |

- 10.1. Determine tare mass \_\_\_\_
- 10.3. Determine container and sample mass \_\_\_\_
- 10.4. Dry to a constant mass, 12 to 16-hr. for soils other than sands & gravels) \_\_\_\_
- 10.5. Determine mass promptly upon cooling \_\_\_\_
11. Calculate water contents, wet mass, dry mass, & tare mass \_\_\_\_

Data Sheets \_\_\_\_



S\_\_\_F\_\_\_N/A\_\_\_

Wet Preparation of Soil Samples for Particle -Size Analysis  
ASTM D 2217-85 (98)

- 4.1. Balance sensitive to 0.1-g \_\_\_\_
- 4.2. Mortar and rubber-covered pestle \_\_\_\_
- 4.3. Sieves, No. 10 and No. 40 \_\_\_\_
- 4.4. Sampler or splitter \_\_\_\_
- 4.5. Drying apparatus, oven @ 140°F (60°C) and 230°F (110°C) \_\_\_\_
- 4.6. Filter funnel or candles **(Optional)** \_\_\_\_
- 4.7. Miscellaneous equipment \_\_\_\_
  - Pans (12-in. diam. 3-in. deep) \_\_\_\_

Data Sheet \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Permeability of Granular Soils (Constant Head)  
(permeability of soil greater than  $1 \times 10^{-3}$  -cm/s)  
ASTM D 2434-68 (00)

4.1. Permeameter with porous disks conforming to 6.1 \_\_\_

4.2. Filter Tank with valve \_\_\_

4.6. Manometer Tubes \_\_\_

4.5. Supporting equipment \_\_\_

Funnels \_\_\_, specimen compaction equipment (tamper) \_\_\_, vacuum pump \_\_\_,  
balance readable to 1-g, 2-kg capacity \_\_\_, scoop \_\_\_, thermometer \_\_\_, 250-ml graduate \_\_\_

## 6. Preparation:

6.1. Correct cylinder diameter size of permeameter \_\_\_

Max. particle size between No. 10 and 3/8-in.:

&lt; 35% soil retained on No. 10 (use 3-in. diameter cylinder) \_\_\_

&gt; 35% soil retained on No. 10 (use 4.5-in. diameter cylinder) \_\_\_

Max. particle size between 3/8-in. and 3/4-in.:

&lt; 35% soil retained on 3/8-in. (use 6-in. cylinder diameter.) \_\_\_

&gt; 35% soil retained on 3/8-in. (use 9-in. cylinder diameter.) \_\_\_

## 7.1. Measure and record:

Time \_\_\_

Head \_\_\_

Quantity of flow \_\_\_

Water temperature \_\_\_

8. Calculation/Report (calculate coefficient of permeability in cm/s, corrected to 20° C) \_\_\_

Data Sheet \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

One Dimensional Consolidation  
ASTM D 2435-96

- 6.1. Load device accurate to  $\pm 0.5\%$  of applied load \_\_\_
- 6.2. Consolidometer \_\_\_
- 6.2.1. and 6.2.2. Specimen ring, 2-in. min. specimen diameter by 0.5-in. min. height \_\_\_
- 6.3. Porous disks, clean and free from cracks or chips \_\_\_
- 6.4. Trimming device \_\_\_
- 6.5. Deformation indicator readable to 0.0001-in. \_\_\_
- 6.6. Supporting equipment \_\_\_
- Balance \_\_\_, and containers \_\_\_ per ASTM D 2216; timing device \_\_\_;  
distilled or de-mineralized water \_\_\_, spatulas \_\_\_; knives \_\_\_; wire saws \_\_\_
- 6.7. Balance conforming to ASTM D 4753-95:  
     $< 200$ -g, readable to 0.01-g \_\_\_  
     $> 200$ -g, readable to 0.1-g \_\_\_
- 6.8. Drying oven,  $110 \pm 5^\circ\text{C}$  \_\_\_
- 6.9. Sample container  
     $< 200$ -g sample, non-corroding durable containers with either close-fitting lids or dessicator \_\_\_  
     $> 200$ -g sample, open containers, no lids required \_\_\_
- 6.10. Environment – Temperature fluctuations less than  $\pm 4^\circ\text{C}$  ( $\pm 7^\circ\text{F}$ ) \_\_\_
8. Calibration, vert. Deformations corrected for apparatus flexibility (8.1 – 8.4) \_\_\_
11. Procedure:  
Seating load (0.05-tsf) \_\_\_, EM 1110-2-1906 App. VIII (0.01-tsf) \_\_\_
- 11.5.1. Load increment cycle (0.125-, 0.25-, 0.5, 1-, 2-, 4-tsf, etc.) \_\_\_
- 11.5.1. Method A (load increments of 24 hr. or multiples, time vs. deform. on min. of 2 loads) \_\_\_
- 11.5.2. Method B (time vs. deform. on all loads, successive loads applied after 100% primary cons.) \_\_\_
12. Calculation/Report (time vs. deform. plots, void ratio vs. pressure plot) \_\_\_
- Data Sheet \_\_\_

Classification of Soils (USCS)  
ASTM D 2487-00

S\_\_\_ F\_\_\_ N/A\_\_\_

Unified Soil Classification System (USCS) Procedure, follow classification charts for identifying soil \_\_\_\_

Corps of Engineers Procedure, follow classification charts for identifying soil as found in:  
US Army Engineer Waterways Experiment Station, ~~The Unified Soil Classified System~~,  
Technical Memorandum No. 3-357, Vol 1 \_\_\_\_

Data forms (use percent gravel, sand, fines & liquid and plastic limits to classify soil) \_\_\_\_

S\_\_\_F\_\_\_ N/A\_\_\_

Description and Identification of Soils (Visual-Manual)  
ASTM D 2488-00

Visual Procedure: describe soil based on:

- 10.1. Angularity (angular, subangular, subrounded, rounded) \_\_\_\_
- 10.2. Shape (flat, elongated, flat & elongated) \_\_\_\_
- 10.3. Color \_\_\_\_
- 10.4. Odor (organic, oil product, chemical) \_\_\_\_
- 10.5. Moisture condition (dry, moist, wet) \_\_\_\_
- 10.6. HCl reaction (none, weak, strong) \_\_\_\_
- 10.7. Consistency (very soft, soft, firm, hard, very hard) \_\_\_\_
- 10.8. Cementation (weak, moderate, strong) \_\_\_\_
- 10.9. Structure (stratified, laminated, fissured, slickensided, blocky, lensed, homogeneous) \_\_\_\_
- 10.10. Particle sizes (range of particle sizes, max. particle size, sand, gravel, cobble) \_\_\_\_
- 10.11. Maximum particle size (sand – fine, Med., or coarse)(gravel – smallest sieve pass)(cobble or boulder) \_\_\_\_
- 10.12. Hardness (fracture, crumble, or hard) \_\_\_\_
- 14.2. Dry strength (none, low, medium, high, very high) \_\_\_\_
- 14.3. Dilatancy (none, slow, rapid) \_\_\_\_
- 14.4. Toughness (low, medium, high) \_\_\_\_
- 14.5. Plasticity (nonplastic, low, medium, high) \_\_\_\_

Data forms (description of soil parameters) \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Unconsolidated Undrained Triaxial Compression (Q-Test)  
ASTM D 2850-95 (99)

- 5.1. Axial loading device accurate to  $\pm 5\%$  of selected value \_\_\_\_
- 5.2. Axial load-measuring device accurate to 1% of axial load at failure (load ring/load cell) \_\_\_\_
- 5.3. Triaxial compression chamber \_\_\_\_
- 5.4. Axial load piston \_\_\_\_
- 5.5. Pressure-control device capable of applying pressure to  $\pm 0.25$ -psi for pressures less than 28-psi and to within  $\pm 1\%$  for pressures greater than 28-psi \_\_\_\_
- 5.6. Specimen cap and base \_\_\_\_
- 5.7. Deformation indicator accurate to 0.03% of specimen height and range of at least 20% of specimen height (dial indicator, linear variable differential transformer (LVDT)) \_\_\_\_
- 5.8. Rubber membrane and O-rings \_\_\_\_
- 5.9. Sample extruder \_\_\_\_
- 5.10. Specimen size measurement device accurate to 0.1% (pi tape, calipers) \_\_\_\_
- 5.11. Timer to 1 sec \_\_\_\_
- 5.12. Balances to 0.1 % test mass or better \_\_\_\_
- 5.13. Supporting equipment \_\_\_\_
- Balance to 0.1% of test mass \_\_\_\_, oven \_\_\_\_, and containers \_\_\_\_ per ASTM D 2216, timing device \_\_\_\_; trimming device \_\_\_\_; knives \_\_\_\_; wire saws \_\_\_\_; steel straightedge \_\_\_\_, miter box \_\_\_\_, mold and tamper for compacting specimens \_\_\_\_
6. Test specimens:
- 6.1. Specimen height to diameter ratio of 2 to 2.5 \_\_\_\_; EM 1110-2-1906 App. XI (not < 2.1) \_\_\_\_
- 6.2. 3 height measured 120° apart \_\_\_\_; 3 diameter measured at quarter points \_\_\_\_
7. Procedure:
- 7.5. Strain rate used (0.3%/min.-brittle soils to 1%/min.-plastic soils) \_\_\_\_
- 7.5. Time to failure about 15 to 20 minutes \_\_\_\_
- 7.8. Failure sketch \_\_\_\_
8. Calculation/Report (stress vs. strain plot, Mohr circles plot) \_\_\_\_

Data Sheet \_\_\_\_

S\_\_\_F\_\_\_ N/A\_\_\_

Density by Nuclear Methods  
ASTM D 2922-01

- 5.1. Nuclear gage \_\_\_
- 5.2. Reference standard (block) \_\_\_
- 5.3. Site preparation device, plate, straightedge \_\_\_
- 5.4. Drive pin, larger than rod \_\_\_
- 5.5. Drive pin extractor \_\_\_
- 6.2. Film badges \_\_\_ ; Leak tests \_\_\_
- 8.2. Standardization check (take readings to compare against previous readings) \_\_\_
- 8.2. Permanent record \_\_\_
  
- 9.3. Remove loose and disturbed material \_\_\_
- 9.4. Plane a smooth surface  
Fill voids between ground surface and gage, use fine sand \_\_\_
- 9.5.2.1. Make hole using guide plate and drive pin \_\_\_  
Guide plate same size as gage \_\_\_  
Score the soil around guide plate \_\_\_
- 9.5.2.6. Gently pull gage so probe is against side of the hole \_\_\_
  
- 7. Calibration:
  - 7.1. Calibration in accordance with Annex A1 \_\_\_,
    - A1.1. Verify or calibrate every  $\leq 24$  months, and after major repair \_\_\_
  
- Operator safety training (manufacturer or in-house) \_\_\_

Data Sheets \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Density by Drive Cylinder  
ASTM D 2937-00

## 5.1. Drive cylinders:

Diameter, 4 to 6-in. (75 to 140-mm) or larger \_\_\_

## 5.2. Drive head with sliding weight \_\_\_

## 5.3. Straightedge, 1/8 by 1½ by 12-in., sharpened 45° edge \_\_\_

## 5.4. Shovel \_\_\_

## 5.5. Balance readable to 1-g \_\_\_

## 5.6. Drying equipment, oven \_\_\_

## 5.7. Miscellaneous equipment \_\_\_

Hammer \_\_\_; brush \_\_\_; metal cans with lids \_\_\_; caliper accurate to 0.01-in. \_\_\_

## 7.1.1. Calibration: means of calibrating cylinders (vol. to 0.01-cu. in.) \_\_\_

## 9.2. Calculation: Water Content, % \_\_\_

9.3. Calculation: Dry Density, lb/ft<sup>3</sup> \_\_\_

Data Sheet \_\_\_



S\_\_\_F\_\_\_ N/A\_\_\_

Water Content by Nuclear Methods  
ASTM D 3017-01

- 5.1. Nuclear gage \_\_\_
- 5.1.5. Reference standard (block) \_\_\_
- 5.1.6. Site preparation device, plate, straightedge \_\_\_
- 5.2. Calibrate once each year in accordance with Annex A1 \_\_\_
- A1.1. Verify or calibrate every  $\leq 24$  months, and after major repair \_\_\_
- 5.3. Determine precision of apparatus in accordance with Annex A2 \_\_\_
- 6.2. Film badges \_\_\_; Leak tests \_\_\_
- 7.2. Standardization check (take readings to compare against previous readings) \_\_\_
- 7.2. Permanent record \_\_\_
- 8.3.1. Remove loose & disturbed material \_\_\_
- 8.3.2. Plane a smooth surface  
Fill voids between ground surface & gage, use fine sand \_\_\_
- 8.4.1. Seat gage firmly, place source in proper location, take count for normal measurement period \_\_\_
- 8.4.2. Determine ratio of reading to standard count \_\_\_  
From this ratio, calibration, & adjustment data determine in-place water content per unit volume \_\_\_
9. Calculation:
- 9.1. Calculate water content as follows:
- 9.1.  $w = M_m \times 100/\rho_d$  or  $w = M_m \times 100/\rho - M_m$   
where:
- $w$  = water cont, % of dry density,  
 $M_m$  = water content,  $\text{kg/m}^3$  ( $\text{lb/ft}^3$ ),  
 $\rho_d$  = dry density,  $\text{kg/m}^3$  ( $\text{lb/ft}^3$ ), and  
 $\rho$  = wet (total) density,  $\text{kg/m}^3$  ( $\text{lb/ft}^3$ ).
10. Report \_\_\_
- Operator safety training (manufacturer or in-house) \_\_\_
- Data Sheets \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Direct Shear of Soils under Consolidated Drained Conditions  
ASTM D 3080-98

- 6.1. Shear device \_\_\_\_  
6.2. Shear box (circular or square drained top and bottom) \_\_\_\_  
6.3. Porous inserts \_\_\_\_  
6.4.1. Device for applying and measuring normal force to within  $\pm 1\%$  of specified load \_\_\_\_  
6.4.2. Device for shearing the specimen with uniform rate of displacement ( $\pm 5\%$  deviation) with a range of 0.0001 to 0.04-in./min. \_\_\_\_  
6.5. Device for measuring shear force (proving ring, load cell) accurate to 0.5-lb. or 1% of shear force at failure whichever is greater \_\_\_\_  
6.6. Shear box bowl \_\_\_\_  
6.8. Trimming device or cutting ring \_\_\_\_  
6.10. Deformation indicator (dial gages or displacement transformers able to measure the change of thickness of the specimen to 0.0001-in. and to measure horizontal displacement to 0.001-in.) \_\_\_\_  
6.11. Oven and containers per ASTM D 2216 \_\_\_\_  
6.13. Supporting equipment \_\_\_\_  
Balance \_\_\_\_, timing device \_\_\_\_; distilled or de-mineralized water \_\_\_\_, knives \_\_\_\_; wire saws \_\_\_\_; steel straightedge \_\_\_\_, mold & tamper for compacting specimens \_\_\_\_  
8. Calibration, vert. Deformations corrected for apparatus flexibility (8.1 – 8.5) \_\_\_\_  
9. Procedure \_\_\_\_  
7.2. Minimum specimen diameter or width of 2.0-in. \_\_\_\_  
7.3. Minimum specimen thickness of 0.5-in. \_\_\_\_  
7.4. Minimum specimen diameter to thickness or width ratio of 2:1 \_\_\_\_  
9.1.2.1. Strain rate used (based on  $t_{50}$ , time to failure = 50 times  $t_{50}$ ) \_\_\_\_

Calculation/Report (shear stress vs. horizontal deformation plot, normal stress vs. shear stress plot, vertical deformation vs. horizontal deformation plot) \_\_\_\_

Data Sheet \_\_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Preserving and Transporting Soil Samples  
ASTM D 4220-00

- 6.1.1. Sealing wax \_\_\_\_\_
- 6.1.2. Metal disks, 2 mm thick \_\_\_\_\_
- 6.1.3. Wood disks, prewaxed, 1-in. (25 mm) thick \_\_\_\_\_
- 6.1.4. Tape (waterproof plastic, adhesive, or duct) \_\_\_\_\_
- 6.1.5. Cheesecloth \_\_\_\_\_
- 6.1.6. Caps: plastic \_\_\_\_\_, rubber \_\_\_\_\_, metal \_\_\_\_\_
- 6.1.7. O-rings (Sealing End Caps) for sealing ends of samples \_\_\_\_\_
- 6.1.8. Jars, wide-mouth \_\_\_\_\_
- 6.1.9. Bags, plastic \_\_\_\_\_, burlap w/ liner \_\_\_\_\_, burlap or cloth \_\_\_\_\_
- 6.1.10. Packing material \_\_\_\_\_
- 6.1.11. Insulation, granule (bead) \_\_\_\_\_, sheet \_\_\_\_\_, or foam \_\_\_\_\_
- 6.1.12. Sample cube boxes (0.5-in to 0.75-in. plywood) \_\_\_\_\_
- 6.1.13. Cylindrical sample container \_\_\_\_\_
- 6.1.14. Shipping containers, box \_\_\_\_\_, or cylindrical \_\_\_\_\_
- 6.1.15. Identification material (pens, tags, and labels) \_\_\_\_\_

Data Sheets \_\_\_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Maximum Index Density by Vibratory Table  
ASTM D 4253-00

- 6.1.1. Standard molds; 6-in. dia. (+ 0.005-in.) \_\_\_\_, ht. (6.112 + 0.005-in.) \_\_\_\_, in-use vol. (0.1 ± 0.0015-cu. ft.) \_\_\_\_;  
11-in. diameter (+ 0.005-in.) \_\_\_\_, height (9.092 + 0.005 in.) \_\_\_\_, in-use vol. (0.5 ± 0.0075-cu. ft.) \_\_\_\_
- 6.1.3. Guide sleeves; one for each size mold \_\_\_\_
- 6.1.4. Surcharge base plates; one for each size mold, 0.5 in. thick \_\_\_\_
- 6.1.5. Surcharge weights for 2.0 ± 0.02-psi pressure for each mold \_\_\_\_
- 6.1.6. Surcharge base plate handle; to initially place & remove base plate \_\_\_\_
- 6.2. Dial-indicator gage holder & dial indicator; ≥ 2-in. travel, readable to 0.001-in. \_\_\_\_
- 6.3. Balances readable to 0.1 % \_\_\_\_
- 6.5. Drying oven, 110 ± 5°C (230 ± 9°F) \_\_\_\_
- 6.6. Sieves, 3-in., 1 ½-in., ¾-in., 3/8-in., No. 4, & No. 200 \_\_\_\_
- 6.7. Calibration bar, 3 x 12 x ¼-in. **(Optional)** \_\_\_\_
- 6.8. Brush \_\_\_\_; pans \_\_\_\_; straight edge \_\_\_\_; scoops \_\_\_\_
- 6.9. Vibrating table \_\_\_\_
- 10.5. Vibrating table double amplitude of vibration of 0.013 ± 0.002-in. at 60-Hz or 0.019 ± 0.003-in. at 50-Hz \_\_\_\_  
Double amplitude of vibration on the mold measured to nearest 0.0005-in. \_\_\_\_  
Method for optimum double amplitude of vibration based on peak density obtained from about 4 trials with the  
double amplitude of vibration varying from about 0.008 to 0.025-in. \_\_\_\_  
EM 1110-2-1906 App. XII: trials performed with rheostat settings varied from 0 to 100 in increments of 10,  
measurements taken after each period of vibration, use rheostat setting producing peak density \_\_\_\_
11. Procedure:
- 11.1.2. Maximum density (minimum density required in accordance w/ D 4254):  
Place sand into mold and level the surface \_\_\_\_
- 11.1.3. Place base plate on soil \_\_\_\_
- 11.1.4. Attach mold to vibrating table \_\_\_\_
- 11.1.5. Attach guide sleeve & lower surcharge onto base plate \_\_\_\_
- 11.1.7. Vibrate 8 ± ¼ min. @ 60 ± 2 Hz, or 12 ± ¼ min. @ 50 ± 2 Hz \_\_\_\_
- 11.1.8. Get dial rdgs. opposite sides of base plate \_\_\_\_
- 11.1.9. Remove assembly from mold \_\_\_\_
- 11.1.10. Weigh mold & soil & calculate max. density as in paragraph 12 \_\_\_\_
- 11.1.11. Repeat 11.1.11 – 11.1.10 until values w/in 2 % \_\_\_\_

Data forms \_\_\_\_

Calculation/Report (calculate of minimum, maximum, and relative density if field density known) \_\_\_\_

S\_\_\_F\_\_\_ N/A\_\_\_

Minimum Index Density  
ASTM D 4254-00

- 6.1.1. Drying oven,  $110 \pm 5^{\circ}\text{C}$  ( $230 \pm 9^{\circ}\text{F}$ ) \_\_\_\_
- 6.1.2. Sieves, 3-in., 1 1/2-in., 3/4-in., 3/8-in., No. 4, & No. 200 \_\_\_\_
- 6.3. Apparatus for test methods A & B:
- 6.3.1. Standard molds; 6-in. dia. (+ 0.005-in.) \_\_\_\_, ht. ( $6.112 \pm 0.005$ -in.) \_\_\_\_, in-use vol. ( $0.1 \pm 0.0015$ -cu. ft.) \_\_\_\_; 11-in. diameter (+ 0.005-in.) \_\_\_\_, height ( $9.092 \pm 0.005$  in.) \_\_\_\_, in-use vol. ( $0.5 \pm 0.0075$ -cu. ft.) \_\_\_\_
- 6.3.3. Balances readable to 0.1 % \_\_\_\_
- 6.3.4. Pouring devices; Used with 0.1-cu. ft. mold having 1.25 to 2 times greater than volume of mold and having spouts about 6-in. long; two spouts required (0.5-in. diameter and 1.0-in. diameter) \_\_\_\_
- 6.3.5. Rigid thin-walled tubes (method B) \_\_\_\_
- 6.3.6. Brush \_\_\_\_; pans \_\_\_\_; straight edge \_\_\_\_; scoops \_\_\_\_
- 6.4. Apparatus for test method C:
- 6.4.1. Glass graduated cylinder, 2000 ml graduated to 20 ml \_\_\_\_
- 6.4.3. Sieves, 3/8-in. & No. 200 \_\_\_\_
9. Procedure method A:
- 9.2.2. Pour sand into mold with spiral motion at 1/2-in. fall to about 1/2 to 1-in. above top of mold \_\_\_\_
- 9.2.2.1. Fill to about 1/2 to 1-in. above top of mold \_\_\_\_
- 9.2.2.2. Screed excess off top carefully (avoid jarring or disturb soil) even w/ top of mold \_\_\_\_
- 9.2.4. Weigh mold & soil \_\_\_\_
- 9.2.5. Repeat trials until minimum densities are within 1% of each other \_\_\_\_
- 9.3. Method B:
- 9.3.3. Place rigid thin-walled tube inside of mold, fill tube with sand to within 1/8 to 1/4-in. of top of mold \_\_\_\_
- 9.3.4. Raise tube to overfill mold \_\_\_\_
- 9.3.5. Trim excess soil \_\_\_\_
- 9.3.6. Weigh mold & soil \_\_\_\_
- 9.3.7. Repeat trials until minimum densities are within 1% of each other \_\_\_\_
- 9.4. Method C:
- 9.4.1. Place  $1000 \pm 1$ -g sand in graduated cylinder, place stopper, tip upside down & return to vertical position \_\_\_\_
- 9.4.2. Record the volume of the graduated cylinder the sand occupies \_\_\_\_
- 9.4.3. Repeat trials until minimum densities are within 1% of each other \_\_\_\_

Data forms \_\_\_\_

Calculation/Report (calculate of minimum, maximum, and relative density if field density known) \_\_\_\_

Maximum density:

S \_\_\_ F \_\_\_ N/A \_\_\_

Liquid & Plastic Limits (Atterberg Limits)  
ASTM D 4318-00

## 6.1. Liquid Limit Device:

## 6.1.1. Base, hard rubber:

D-durometer hardness of 80 to 90 \_\_\_

Resilience rebound of 77 to 90% (7.577 to 8.856-in.) (19.25 to 22.50-cm) \_\_\_

EM 1110-2-1906 App. III: 80 to 90% rebound (7.872 to 8.856-in.) \_\_\_

6.1.2. Rubber feet hardness, A-durometer  $\leq 60$  (feet attached to base) \_\_\_

## 6.1.3. Cup, brass; mass including hanger of 185 to 215-g \_\_\_

## 6.1.4. Cam, 180 degree of cam rotation \_\_\_

## 6.1.5. Carriage, removable pin \_\_\_

6.1.6. Motor drive,  $2 \pm 0.1$ -revolutions per second \_\_\_

## 6.2. Flat Grooving tool:

Plastic or non-corroding metal \_\_\_

Tip width of 1.9-2.1-mm \_\_\_

Depth of tip of 7.9-8.1-mm \_\_\_

## 6.3. Gage block, 50-mm by 25-mm by 9.95-10.05-mm (0.392-0.396-in.) \_\_\_

Edge of gage block,  $\geq 10$ -mm (3/8-in.) wide \_\_\_

## 6.4. Specimen containers (2-in. diameter. by 1-in. high with snug fitting lids) \_\_\_

## 6.5. Balance readable to 0.01-g and accurate to 0.02-g \_\_\_

## 6.6. Storage containers, porcelain, glass, or plastic dish \_\_\_

## 6.7. Plastic Limit:

6.7.1. Ground glass plate,  $\geq 30$ -mm (12-in.) square, 1-cm (3/8-in.) thick \_\_\_6.7.2. Plastic limit rolling device (**optional**) \_\_\_ ; 6.8 Spatula \_\_\_ ; 6.9 Sieve, No. 40 \_\_\_6.10 Wash bottle \_\_\_ ; 6.11 Drying oven  $110 \pm 5^\circ\text{C}$  \_\_\_ ; 6.12 Washing pan \_\_\_9.1.1.1. Wear of base, spot  $\leq 10$ -mm \_\_\_9.1.1.2. Wear of cup,  $\geq 0.1$ -mm (0.004-in.) groove \_\_\_9.1.1.3. Wear of cup hanger, pivot does not bind, no side to side movement  $> 3$ -mm (1/8-in) \_\_\_

## 9.1.1.4. Wear of cam, not worn to lose contact \_\_\_

## 9.1.2. Grooving tool inspect frequently \_\_\_

9.2. Height of drop,  $10 \pm 0.2$ -mm drop height \_\_\_

## 10.0. Sample preparation:

## 10.1. Wet preparation required except when dry method is specified \_\_\_

## 10.1.1.1. Distilled or de-mineralized water \_\_\_

## 11.0. Multipoint Liquid Limit Procedure:

## 10.1.2.4. Prepare slurry for 25 to 35-blows (dry to wet method) \_\_\_, Overnight (16-hr.) curing \_\_\_

EM 1110-2-1906 App. III: prepare slurry for 15 to 25-blows (wet to dry method) \_\_\_

## 11.1. Adequate amount of material in cup (10-mm at deepest point) \_\_\_

## 11.3. Drop rate of 19 to 21-drops/10-sec. \_\_\_, closure of 0.5-in. (13 mm) \_\_\_

## 11.7. Blows for LL range 15 – 35 blows \_\_\_

## 13.0. One-point Liquid Limit Procedure:

## 13.1. 20 – 30 blows to closure \_\_\_

## 13.2. Duplicate trials – second trial no more than 2 blows different from first trial \_\_\_

## 16.0. Plastic limit procedure:

## 16.1. 20-g mass, select 1.5 to 2.0-g for initial specimen \_\_\_

## 16.3. Threads of proper dimensions 3.2-mm (1/8-in.) diameter by 3.2-9.5-mm (1/8 to 3/8-in.) long \_\_\_

16.5. Specimen mass ( $\geq 6$ -g per trial) \_\_\_ ; EM 1110-2-1906 App. III: specimen mass ( $\geq 9$ -g per trial) \_\_\_

## 16.6. Duplicate trials \_\_\_

## 18.0 Calculation: Plasticity Index PI (whole no.) = LL (whole no.) – PL (whole no.) \_\_\_

Data forms (calculate of water contents, plot of No. of blows vs. water content for liquid limit) \_\_\_

## 19.1.4. Report: report LL, PL, and PI to nearest whole number \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

One-Dimensional Swell or Settlement Potential  
ASTM D 4546-96

## 7. Apparatus &amp; materials:

- 7.1. Consolidometer \_\_\_
- 7.2. Porous stones, smooth ground, fine enough to minimize intrusion of soil \_\_\_
  - 7.2.1. Porous stones shall be air dry \_\_\_
  - 7.2.2. Porous stones fit close to consolidometer ring \_\_\_
- 7.3. Plastic membrane, aluminum foil, or moist towel \_\_\_

## 9. Specimen preparation:

- 9.1. Undisturbed or lab-compacted specimens \_\_\_
- 9.2. Trim in accordance w/ D 2435 \_\_\_

Supporting equipment \_\_\_

Balance \_\_\_, oven \_\_\_, trimming device \_\_\_, and containers \_\_\_ per ASTM D 2216, timing device \_\_\_, distilled or de-mineralized water \_\_\_, spatulas \_\_\_, knives \_\_\_, wire saws \_\_\_, deformation indicator to 0.0001-in. \_\_\_

## 10. Calibration:

- 10.1. Calibrate consolidation machine in accordance w/ D 2435 \_\_\_
- 10.2. Measure compressibility of apparatus \_\_\_

## 11. Procedure:

- 12.1. Assemble apparatus w/ soil specimen in place \_\_\_
- 12.2. Apply seating load 1 kPa (20 lb/ft<sup>2</sup>) \_\_\_
- 12.3.2. Method A, inundate specimen and record readings until swell complete, apply vertical pressure until specimen recompressed to initial void ratio / height \_\_\_
- 12.3.3. Method B, apply vertical pressure, record deformation, inundate specimen, and record readings until swell complete, apply vertical pressure until specimen recompressed to initial void ratio / height \_\_\_
- 12.3.4. Method C, apply initial stress, record deformation, inundate specimen, and apply vertical stress as needed to prevent swell \_\_\_

## 13. Calculation \_\_\_

## 14. Report \_\_\_

Data Sheet \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

Density of Soil in Place by the Sleeve Method  
ASTM D 4564-02

## 6. Apparatus:

- 6.1. Sleeve apparatus (sleeve, sleeve base plate, measurement plate, and driver) \_\_\_\_
- 6.2. Balance with min. capacity of 1000-g and a 0.1-g read conforming to ASTM D 4753-95 \_\_\_\_
- 6.3. Oven as required by ASTM D 2216 \_\_\_\_
- 6.4. Miscellaneous equipment, shovel \_\_\_\_, hammer \_\_\_\_, nails \_\_\_\_, scoops \_\_\_\_, spoons \_\_\_\_, buckets w/ lids \_\_\_\_, square for measuring the depth of density hole \_\_\_\_, calipers to measure diameter of sleeve \_\_\_\_, dishes \_\_\_\_, pans \_\_\_\_

## 8. Calibration:

- 8.1. Determine calibration equation in accordance w/ Annex A1 \_\_\_\_
- 8.2.1. Use vernier caliper or inside micrometer caliper to get inside dia. of sleeve \_\_\_\_
- 8.2.2. If more than 1 sleeve used, dia. of sleeves not differ > 0.05 in. (1.3 mm) \_\_\_\_
- 8.2.3. If worn > 0.05 in. (1.3 mm), don't use either sleeve, or perform new calibration \_\_\_\_

## 9. Procedure:

- 9.1. Prepare smooth, level area, place baseplate make sure no air gaps, & nail into place \_\_\_\_
- 9.1.1. Take care not to apply pressure on soil surface \_\_\_\_
- 9.2. Assemble sleeve w/ driver \_\_\_\_
- 9.3. Remove driver & extract mat'l from inside sleeve \_\_\_\_
- 9.4. As full depth is approached, flatten bottom of hole while extracting soil \_\_\_\_
- 9.5. Seal container w/ soil to preserve in-place water content \_\_\_\_
- 9.6. Place measurement plate on soil @ bottom of hole & rotate gently to seat \_\_\_\_  
Measure depth of hole from top of msrmt plate to top of baseplate w/ trisquare or machinist's square \_\_\_\_  
2 msrmts 180° apart \_\_\_\_
- 9.7. Calculate avg. depth of hole @ 2 opposite keystocks, & avg. of other 2 keystocks \_\_\_\_  
If the 2 avg. depths are not w/in 0.05 in. (1.3 mm) of each other, remeasure \_\_\_\_
- 9.8. Weigh soil removed from test hole \_\_\_\_
- 9.9. Get water content in accordance w/ D 2216 \_\_\_\_
- 9.10. Calculate dry wt of mat'l removed from hole \_\_\_\_
- 9.11. Calculate dry wt per in. of test hole \_\_\_\_
- 9.12. Use calibration equation, calculate in-place dry density \_\_\_\_

## 10. Calculation \_\_\_\_

## 11. Report \_\_\_\_

Data forms \_\_\_\_



S \_\_\_ F \_\_\_ N/A \_\_\_

Determination of Water Content of Soil by the Microwave Oven Heating  
ASTM D 4643-00

## 6. Apparatus:

- 6.1. Microwave oven \_\_\_\_
- 6.2. Balance with min. capacity of 1000-g and a 0.1-g read conforming to ASTM D 4753-952 \_\_\_\_
- 6.3. Specimen containers \_\_\_\_
- 6.4. Container handling apparatus, glove or holder \_\_\_\_
- 6.5. Desiccator, silica gel or anhydrous calcium sulfate \_\_\_\_
- 6.6. Heat sink, material or liquid placed in microwave to absorb energy \_\_\_\_
- 6.7. Stirring tools, spatulas, putty knives, and glass rods \_\_\_\_

## 8. Samples:

- 8.1. Keep spls in noncorrodible airtight containers @ temp 3 – 30°C, in area avoiding direct sunlight \_\_\_\_
- 8.2. Water content performed as soon as practical after sampling \_\_\_\_

## 9. Test specimen:

- 9.1. For WC's determined as part of another ASTM method, spec. selection process & technique specified in that test method as follows:
  - 9.2. Representative spl based on test method \_\_\_\_
    - 9.2.1. Bulk spls thoroughly mix, get spl size according to Table 1 \_\_\_\_
    - 9.2.2. Small jar spls select according to following:
      - 9.2.2.1. Cohesionless, mix thoroughly, get spl size according to Table 1 \_\_\_\_
      - 9.2.2.2. Cohesive, remove 3 mm from periphery, slice in half, if layered see 9.2, get spl size according to Table 1 \_\_\_\_
  - 9.3. Obtain 2<sup>nd</sup> spl if comparing to another test method \_\_\_\_

## 10. Conditioning:

- 10.1. Prepare & process as quickly as possible \_\_\_\_
- 10.2. Cut or break into sizes to aid in obtaining more uniform drying of specimen \_\_\_\_
- 10.3. If not tested immediately, store in sealed container \_\_\_\_

## 11. Procedure:

- 11.1. Get & record weight of clean dry container \_\_\_\_
- 11.2. Place soil in container, get & record weight \_\_\_\_
- 11.3. Place in microwave w/ heat sink, turn oven on for 3 min. \_\_\_\_
- 11.4. Remove from oven, weigh immediately or place in dessicator to cool, weigh \_\_\_\_
- 11.5. Carefully mix soil w/ one of the stirring tools, taking care not to lose any soil \_\_\_\_
- 11.6. Return to oven & heat for 1 min. \_\_\_\_
- 11.7. Repeat 11.4 – 11.6, until change between 2 weight determinations change  $\leq 0.1\%$  \_\_\_\_
- 11.8. Use final weight determination for WC \_\_\_\_

- 12.1 Calculate WC \_\_\_\_

## 12. Report \_\_\_\_

Data Sheet \_\_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Consolidated Undrained Triaxial Compression (R-Bar Test)  
ASTM D 4767-95

- 5.2. Axial loading device accurate to  $\pm 1\%$  of selected value \_\_\_
- 5.3. Axial load-measuring device accurate to 1% of axial load at failure (load ring/load cell) \_\_\_
- 5.4. Triaxial compression chamber \_\_\_
- 5.5. Axial load piston \_\_\_
- 5.6. Pressure and vacuum control device capable of applying pressure to  $\pm 0.25$ -psi for pressures < 28-psi and to within  $\pm 1\%$  for pressures greater than 28-psi (regulator) \_\_\_
- 5.7. Pressure and vacuum measurement device with same tolerances as control device (gage) \_\_\_
- 5.8. Pore water pressure measurement device with same tolerances as control device (pressure transducer) \_\_\_
- 5.9. Volume change measurement device accurate to  $\pm 0.05\%$  of total volume of specimen \_\_\_
- 5.10. Deformation indicator accurate to 0.25% of specimen height and range of at least 20% of specimen height (dial indicator, linear variable differential transformer (LVDT)) \_\_\_
- 5.11. Specimen cap and base \_\_\_
- 5.12. Porous disks one at each end of specimen \_\_\_
- 5.13. Filter paper strips and disks \_\_\_
- 5.14. Rubber membrane and O-rings \_\_\_
- 5.15. Valves for checking volume changes \_\_\_
- 5.16. Specimen size measurement device accurate to 0.1% (pi tape, calipers) \_\_\_
- 5.17. Recorders for taking specimen data (manual, electronic digital or analog) \_\_\_
- 5.18. Sample extruder \_\_\_
- 5.19. Timer to nearest 1-s \_\_\_
- 5.20. Balance readable to 0.1% of test mass \_\_\_
- 5.21. Water de-aeration device (if needed for saturating specimens) \_\_\_
- 5.22. Testing environment, no temperature fluctuations less than  $\pm 4^\circ\text{C}$  ( $\pm 7.2^\circ\text{F}$ ) \_\_\_
- 5.23. Miscellaneous Apparatus: specimen trimming tools - wire saw, steel straightedge, miter box, vertical trimming lathe, mold / tamper for compacting specimens, membrane and O-ring expander, water content cans \_\_\_

## Procedure:

- 6.1. Specimen height to diameter ratio of 2 to 2.5 \_\_\_, EM 1110-2-1906 App. XI (not < 2.1) \_\_\_  
Individual height or dia. measurement not vary from average by > 5% \_\_\_  
Largest particle size < 1/6 specimen dia. \_\_\_
- 6.2. Three height measurements  $120^\circ$  apart, average \_\_\_, 3 dia. measured at quarter points, average \_\_\_
- 8.2.4.4. Specimen saturation, "B" value  $\geq 0.95$  \_\_\_; EM 1110-2-1906 App. X: "B" value  $\geq 0.98$  \_\_\_
- 8.3.4. Consolidate to 100% primary consolidation \_\_\_
- 8.3.5. Determine  $t_{50}$  (time to 50% consolidation in minutes) \_\_\_
- 8.4.2. Strain rate in % per minute =  $4\% / (10 \times t_{50})$  or slower if necessary \_\_\_  
EM 1110-2-1906 App. X: 0.5%/min. for plastic soils, 0.3% / min. or less for brittle soils (R tests) \_\_\_  
EM 1110-2-1906 App. X: at least 120-minute time to failure (R-bar tests) \_\_\_
- 8.4.2.1. Record load, deformation, & pore-water pressures at increments of 0.1 to 1% strain, & at every 1% thereafter \_\_\_; Continue loading to 15% strain, a drop of 20% of deviator stress, or when 5% additional strain occurs after a peak deviator stress \_\_\_

## Report:

- 11.1.5. Initial specimen dry unit weight, void ratio, water content, % saturation \_\_\_
- 11.1.6. Initial height / dia. of specimen \_\_\_; 11.1.7. Method of saturation \_\_\_; 11.1.8. Total back pressure \_\_\_
- 11.1.9. Pore pressure parameter "B" at end of saturation \_\_\_; 11.1.10. Effective consolidation stress \_\_\_
- 11.1.11. Time to 50% primary consolidation \_\_\_; 11.1.12. Specimen dry unit weight, void ratio, water content, and % saturation after consolidation \_\_\_; 11.1.13. Specimen cross-sectional area after consolidation, and method used for determination \_\_\_; 11.1.14. Failure criterion (15% axial strain, max. effective stress ratio, etc.) \_\_\_;
- 11.1.15. Value of deviator stress at failure, values of effective minor and major principal stresses at failure \_\_\_;
- 11.1.16. Axial strain at failure, % \_\_\_; 11.1.17. Rate of strain, % / minute \_\_\_; 11.1.18. Deviator stress and induced pore-water pressure versus axial strain curves \_\_\_; 11.1.19.  $P' - Q'$  diagram \_\_\_; 11.1.20. Mohr stress circles based on total and effective stresses (**optional**) \_\_\_; 11.1.21. Slope of angle of the failure surface (**optional**) \_\_\_; 11.1.22. Failure sketch or photograph of the specimen \_\_\_; 11.1.23. Remarks \_\_\_

EM 1110-2-1906 App. X: Mohr stress circles and strength envelopes required \_\_\_;

Data forms \_\_\_

S \_\_\_ F \_\_\_ N/A \_\_\_

Hydraulic Conductivity using a Flexible Wall Permeameter  
(permeability of soil less than or equal to  $1 \times 10^{-3}$  -cm/s)  
ASTM D 5084-00

## 5. Apparatus:

- 5.1. Constant head (Method A), falling head (Methods B & C), constant rate of flow (Method D), constant volume-constant head (Method E), or constant volume-falling head (Method F) \_\_\_
- 5.1.1. Constant head, maintain constant hydraulic pressures to w/in  $\pm 5\%$  \_\_\_
- 5.1.2. Falling head, capable of measuring hydraulic gradient to w/in  $\pm 5\%$  \_\_\_
- 5.1.3. Constant rate of flow, capable of maintaining constant flow rate w/in  $\pm 5\%$  \_\_\_
- 5.1.4. Constant volume-constant head (CVCH), maintain head loss to w/in  $\pm 5\%$  \_\_\_
- 5.1.5. Constant volume-falling head (CVFH), with mercury to create head loss, meet criteria in 5.1.2 \_\_\_
- 5.1.6. System de-airing \_\_\_
- 5.1.7. Back pressure system, 5% or better of the applied load \_\_\_
- 5.2. Flow measurement system \_\_\_
- 5.2.1. Flow accuracy, 5 % or better \_\_\_
- 5.2.2. De-airing & compliance of system \_\_\_
- 5.2.3. Head losses \_\_\_
- 5.3. Permeameter cell pressure system, apply & control to w/in 5% of applied pressure \_\_\_
- 5.4. Permeameter cell \_\_\_
- 5.4.3. Top cap & base, impermeable & rigid \_\_\_
- 5.4.4. Flexible membranes w/ O-rings \_\_\_
- 5.4.5. Porous end pieces \_\_\_
- 5.4.6. Filter paper \_\_\_
- 5.5. Equipment for compacting specimens \_\_\_
- 5.6. Sample extruder \_\_\_
- 5.7. Trimming equipment
- 5.8. Specimen size measurement device measuring to 0.01-in. (pi tape, calipers) \_\_\_
- 5.9. Balances, readable to 0.1 % \_\_\_
- 5.10. Equipment for mounting specimen, membrane stretcher & ring for expanding O-rings \_\_\_
- 5.11. Vacuum pump \_\_\_
- 5.12. Temperature maintaining device, either constant temp room or device to maintain temp \_\_\_
- 5.13. Water content containers \_\_\_
- 5.14. Oven,  $110 \pm 5^\circ\text{C}$  ( $230 \pm 9^\circ\text{F}$ ) \_\_\_

## 8. Test specimens:

- 8.1. Size, Min specimen size (diameter of 1.0-in. by 1.0-in. high) measured to 0.01-in. or better \_\_\_
- 8.2. Undisturbed specimens \_\_\_
- 8.3. Lab-compacted specimens \_\_\_

## 9. Procedure:

- 9.1. Specimen setup, place filter strips & membrane, attach lines, assemble cell \_\_\_
- 9.2. Specimen soaking (optional), partial vacuum may be used \_\_\_
- 9.3. Backpressure saturation, "B" =  $\geq 0.95$  \_\_\_
- 9.4. Consolidation \_\_\_
- 9.5. Permeation:
  - 9.5.1. Hydraulic gradient \_\_\_
  - 9.5.2. Initialization \_\_\_
  - 9.5.3. Constant head (Method A & E) \_\_\_
  - 9.5.4. Falling-head (Methods B, C & F) \_\_\_
  - 9.5.5. Constant rate of flow (Method D) \_\_\_

## 10. Calculation \_\_\_

## 10. Report \_\_\_

Data forms \_\_\_

S\_\_\_F\_\_\_N/A\_\_\_

## General Equipment

Oven  $110 \pm 5^{\circ}\text{C}$  (ASTM E 145-94):

1. Make \_\_\_\_\_ Mod. No. \_\_\_\_\_ Top/Bottom Temp. \_\_\_\_\_ Cap. OK \_\_\_\_\_
2. Make \_\_\_\_\_ Mod. No. \_\_\_\_\_ Top/Bottom Temp. \_\_\_\_\_ Cap. OK \_\_\_\_\_
3. Make \_\_\_\_\_ Mod. No. \_\_\_\_\_ Top/Bottom Temp. \_\_\_\_\_ Cap. OK \_\_\_\_\_
4. Make \_\_\_\_\_ Mod. No. \_\_\_\_\_ Top/Bottom Temp. \_\_\_\_\_ Cap. OK \_\_\_\_\_

Calibration data \_\_\_\_\_

Evaluating, Selecting, and Specifying Balances for Use in Soil, Rock, and Construction Materials Testing  
ASTM D 4753-95a. Class GP1, readable to 0.01-g, accurate to  $\pm 0.02\text{-g} < 20\text{-g}$ ;  $\pm 0.1\%$  of test mass  $\geq 20\text{-g}$ :

1. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_
2. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_

b. Class GP2, readable to 0.1-g, accurate to  $\pm 0.2\text{-g} < 200\text{-g}$ ;  $\pm 0.1\%$  of test mass  $\geq 200\text{-g}$ :

1. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_
2. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_

c. Class GP5, readable to 1.0-g, accurate to  $\pm 2.0\text{-g} < 2000\text{-g}$ ;  $\pm 0.1\%$  of test mass  $\geq 2000\text{-g}$ :

1. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_
2. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_

d. Class GP10, readable to 5.0-g, accurate to  $\pm 5.0\text{-g} < 5000\text{-g}$ ;  $\pm 0.1\%$  of test mass  $\geq 5000\text{-g}$ :

1. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_
2. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_

e. Class GP100, readable to 50.0-g, accurate to  $\pm 50.0\text{-g} < 50000\text{-g}$ ;  $\pm 0.1\%$  of test mass  $\geq 50000\text{-g}$ :

1. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_
2. Make \_\_\_\_\_ Model No. \_\_\_\_\_ Serial No. \_\_\_\_\_ Capacity \_\_\_\_\_  
Calibrated (Date) \_\_\_\_\_ Test Load(s) \_\_\_\_\_ Reading (s) \_\_\_\_\_

## Wire Cloth and Sieves

### ASTM E 11-95

- [illegible]